

Work Order ID 117699

April-30-14 3:22:07 PM

Inf Monday 5/5 12:15
117699

Page 1

Item ID: D412-702-013

Revision ID:

Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14 Start Qty: 1.00

Required Date: 5/05/14 Req'd Qty: 1.00

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-702-013 CHG002

MAY 07 2014

DAS
06
9-89

MLJ 14-05-01

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

MAY 01 2014

DAS
26
9-89

DAS
06
9-89

DAS
31
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

MAY 07 2014

Work Order ID 117699

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Item ID: D412-702-013
 Revision ID:
 Item Name: Shoulder Harness Loops Over Existing Lap Belts
 Start Date: 4/30/14 Start Qty: 1.00 *1*
 Required Date: 5/05/14 Req'd Qty: 1.00 *1*
 Reference:

Accept ***N900040100*** Setup Start ***NS1***
 Stop ***NS2***
 Cust Item ID:
 Customer:

Approvals: Process Plan: _____ Date: _____
 QC: _____ Date: _____

Tooling: _____ Date: _____
 SPC (Y/N): _____ Date: _____

Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD412-702-013								
	Location: _____								
	PPP Rev: _____ <i>Ship</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1x *MAY 07 2014* *DAS 06 9-89*

MLJ 14-05-07
MF 14-58

Picklist Print

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Work Order ID: 117699

117699

Parent Item: D412-702-013

D412-702-013

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP RevB Removed Manufacturing
 IPP Rev:C06.04.03As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A *AN4-13A* Bolt		Purchased	No			120	Each	2,230.000	4	4			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				20					
				122808				20					
				GA				22					DAS 31 9-89
				m125709				22					
				ST515				2188					
				m127432				36					
				m127817				152					
				m128403				1000					
				m128739				1000					
D3195-041 *D3195-041* Bracket		Manufactured	No			120	Each	0.0000	2	2			DAS 32 9-89
D3195-043 *D3195-043* Bracket		Manufactured	No			120	Each	4.0000	2	2			DAS 26 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST246A				4					
				102487				4					

4

DAS
31
9-89

DAS
32
9-89

DAS
26
9-89

14-5-01

1X B102559.

DAS
31
9-89

DAS
26
9-89

Picklist Print

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Work Order ID: 117699

117699

Parent Item: D412-702-013

D412-702-013

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

D3196-1
D3196-1
Bar

Manufactured No

120 Each

3.0000

1

**

DAS
26
9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

ST259

3

112520

3

Manufactured No

120 Each

2.0000

2 2

**

DAS
26
9-89

D3197-041
D3197-041
Bar

DAS
06
9-89

Location

Loc Qty

Loc Code

ST259

2

107927

2

Manufactured No

120 Each

22.0000

10

**

DAS
26
9-89

D3215-041
D3215-041
Harness Assembly

DAS
06
9-89

Location

Loc Qty

Loc Code

ST262

22

108648

22

Manufactured No

120 Each

13.0000

2

**

DAS
26
9-89

D3268-1
D3268-1
Placard

DAS
06
9-89

Location

Loc Qty

Loc Code

ST246A

13

105298

1

115640

12

Shop Packet Print

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Picklist Print

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Work Order ID: 117699

117699

Parent Item: D412-702-013

D412-702-013

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

D3546-1 Manufactured No

120

Each

12.0000

2

2

D3546-1

Clip

DAS

26

9-89

DAS
06
9-89

Location

Loc Qty

Loc Code

DAS

ST246A

12

105378

12

120

Each

20.0000

2x

5

DAS

31

9-89

DAS

26

9-89

D3551-11 Manufactured No

D3551-11

Hook And Loop Tie

DAS
06
9-89

Location

Loc Qty

Loc Code

DAS

ST246A

20

115605

20

120

Each

4.0000

5x

1

DAS

31

9-89

DAS

26

9-89

D412-702-069 Manufactured No

D412-702-069

Grommet

DAS
06
9-89

Location

Loc Qty

Loc Code

DAS

PK12

4

115473

4

120

Each

19.0000

1x

2

DAS

31

9-89

DAS

26

9-89

MS24694-S152 Purchased No

MS24694-S152

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

DAS

ST304

19

m127255

19

2x

DAS

31

9-89

DAS

26

9-89

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Picklist Print

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Work Order ID: 117699

117699

Parent Item: D412-702-013

D412-702-013

Parent Item Name: Shoulder Harness Loops Over Existing Lap Belts

Start Date: 4/30/14

Required Date: 5/05/14

Start Qty: 1.00

Required Qty: 1.00

MS24694-S154

Purchased

No

120

Each

19.0000

2

2

MS24694-S154

Screw

**

14-5-01

DAS

26

9-89

Location

Loc Qty

Loc Code

ST304

19

m127255

4

m127376

15

DAS

06

9-89

DAS

31

9-89

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Shop Packet Print

Page 4

DAS
08
9-89

MAY 07 2014

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-702-1

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6.0 PARTS LISTS

QTY -011	QTY -013	QTY -015	QTY -017	QTY -019	Part Number	Description
X					D412-702-011	Dart 13-Man Shoulder Harness Kit
	X				D412-702-013	Dart 5-Man Forward Facing Shoulder Harness Kit
		X			D412-702-015	Dart 4-Man Aft Facing Shoulder Harness Kit
			X		D412-702-017	Dart 4-Man Side Facing Shoulder Harness Kit
				X	D412-702-019	Dart 1-Man Forward Facing Shoulder Harness Kit
1			1	1	D412-702-069	GROMMET KIT
2					D3195-041	BRACKET
2					D3195-043	BRACKET
1				1	D3196-1	BAR
1			1		D3196-3	BAR
1			1		D3196-4	BAR
2					D3197-041	BAR
4		4			D3198-1	FITTING
18			8	2	D3215-041	HARNESS ASSEMBLY
4		4			D3215-043	HARNESS ASSEMBLY
2					D3268-1	PLACARD
13		4	4	1	D3551-1	HOOK AND LOOP TIE
2					D3546-1	CLIP
4		4			AN4-5A	BOLT
4					AN4-13A	BOLT
8		8			AN4-20A	BOLT
20		20			AN960JD416	WASHER (OR NAS1149D0463J)
12		12			MS21042L4	NUT (OR MS21042-4)
8			6	2	MS24694-S152	SCREW
8			6	2	MS24694-S154	SCREW

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Revision: A

Date: 10.12.01